

**Cape Cod National Seashore**  
**Subcommittee on Dune Shack District Preservation and Use Plan**  
**MEETING ONE**  
**November 9, 2009 11:00 – 1:00 pm**

Agenda

11:00 Welcome and Overview Purpose

11:10 Introductions – Why you value the Dune Shacks District

12:00 Identify Information Needs for Process

12:15 Meeting Scheduling

12:30 Review Next Meeting Agenda Items

12:45 Questions/Concerns

- Designated observers/Fill-in, if needed, if members are absent
- Other

1:00 Dune Shack District Tour

4:00 Adjourn